

# *Vintage Square® Premium*

*The Ornamental Aluminum Fence with No-Visible Fasteners*



**Merchants Metals®**  
*the first name in fence solutions*



## Ornamental Aluminum Fence Systems

Featuring the beauty, strength and sophistication of aluminum and an innovative internal fastener system, Vintage Square® Premium provides the perfect combination of an attractive fence system with clean lines and impressive versatility.

Every aspect of this fencing - from post to finial - shows an exacting attention to detail, and the elegance and seamless grace of a unique fastening construction ensures that it will flow effortlessly across uneven terrain.

Made of high-strength 6063-T5 and 6063-T52 aluminum and coated with a factory-applied TGIC polyester powder coated finish, Vintage Square® Premium is as durable as it is beautiful and will provide a lifetime of worry free performance.



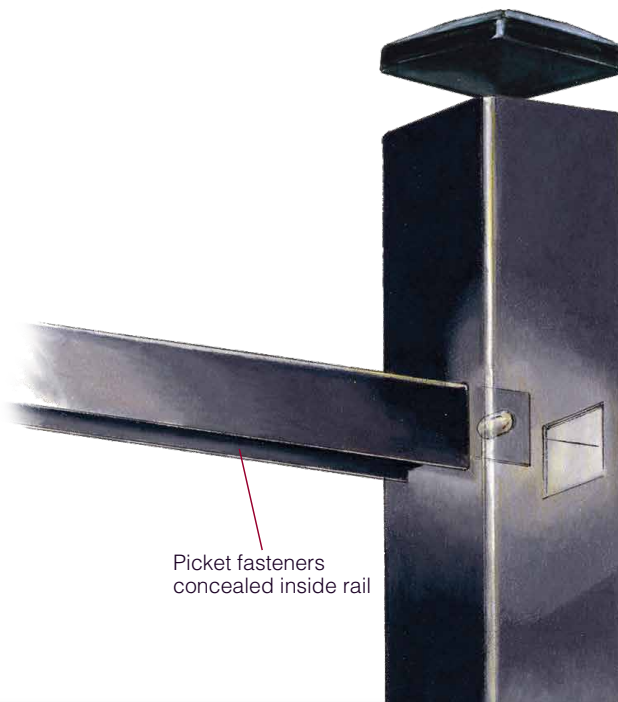
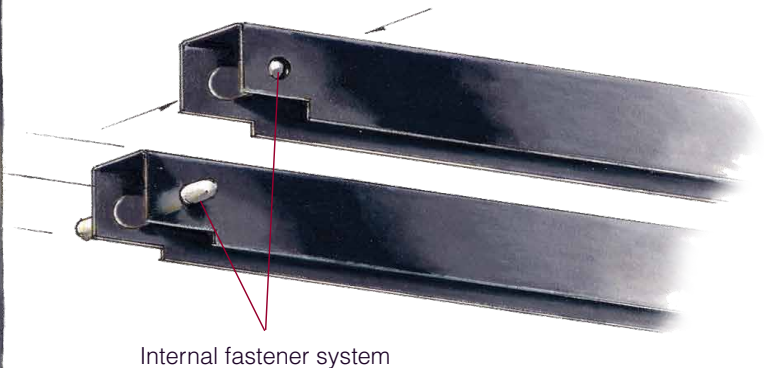


## Vintage Square® Premium Features

- Factory Pre-Assembled
- Available in Two, Three & Four Rail Styles
- Limited Lifetime Warranty
- Available in Wide Range of Colors & Sizes
- Residential & Light Commercial Applications
- Complete Line of Standard & Arched Gates Available
- Panels Easily Adjust to Accomodate Changes in Elevation



MONROE 3 RAIL

Picket fasteners  
concealed inside rail

Internal fastener system

## Internal Fastener System

Our internal fastener system means that there are no visual distractions from Vintage Square® Premium's graceful lines and classic good looks. Rails snap into posts using unique spring-loaded pins that pop out inside the post to hold the rail securely in place.

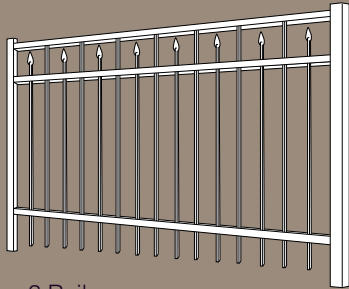
In uneven terrain, the break-through fastening technology of Vintage Square® Premium allows rails to rotate vertically so that fencing can flow seamlessly across your landscape.

With Vintage Square® Premium there are no special tools needed and installation requires little more than snapping the rails in place. This means there are no screws to come loose, no chances of damaging the finish while tightening screws and no visible fasteners from either side.

Vintage Square® Premium is factory-assembled to minimize installation time and ensure long-term structural integrity, and all components are carefully packaged prior to shipping.



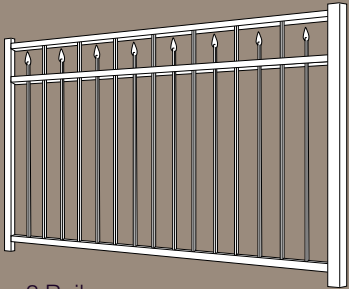
Coronet



3 Rail

**Coronet**  
Flat top panel with alternating pressed point pickets.  
  
Available in 3 and 4 rail styles.

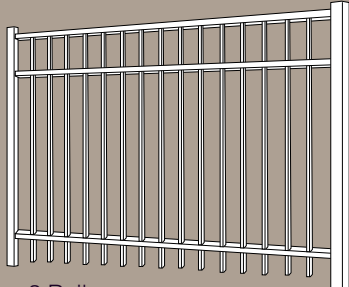
Coronet Pool



3 Rail

**Coronet Pool**  
Flat top panel with alternating pressed point pickets and flush bottom.  
  
Available in 3 and 4 rail styles.

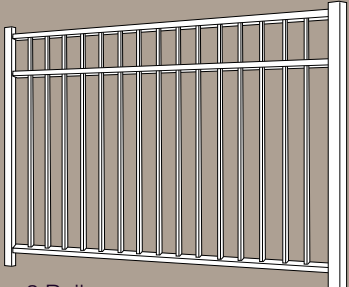
Monroe



3 Rail

**Monroe**  
A clean and simple design with no pickets above the top rail.  
  
Available in 3 and 4 rail styles.

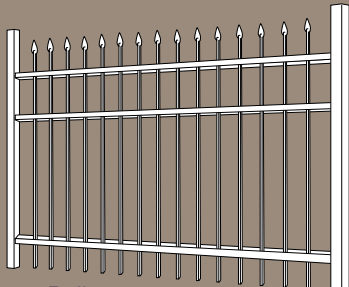
Monroe Pool



3 Rail

**Monroe Pool**  
Clean lines with a flat top and flush bottom.  
  
Available in 2, 3 and 4 rail styles.

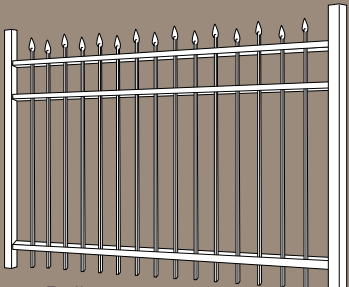
Lafayette



3 Rail

**Lafayette**  
A secure and elegant design with pressed point pickets.  
  
Available in 2, 3 and 4 rail styles.

Regency

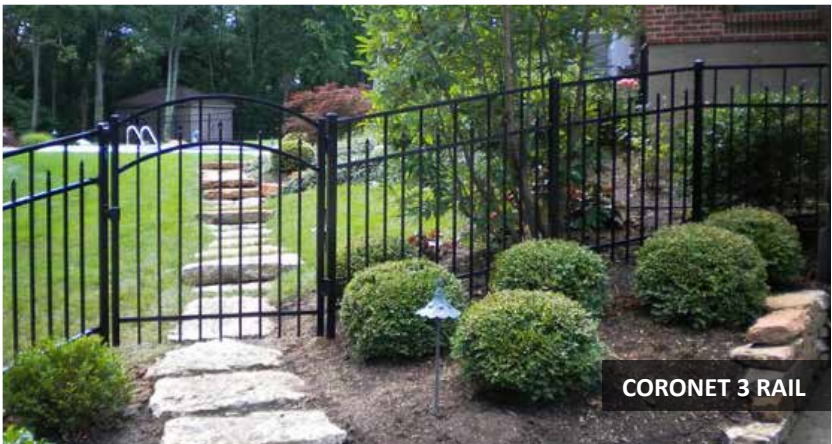


3 Rail

**Regency**  
Staggered pressed point pickets provide an attractive design.  
  
Available in 2, 3 and 4 rail styles.



**MONROE POOL  
2 RAIL**



**CORONET 3 RAIL**



**REGENCY 3 RAIL**





## Vintage Square® Aqua Series

Aluminum fencing is the first choice in areas where moisture, salts or chemicals would quickly destroy steel. The Vintage Square® Premium AQUA SERIES is the ideal solution for pool enclosures.

To meet International Building Code (IBC) requirements for swimming pool enclosures, the distance between 'step points' (the bottom rail and the rail above it) must exceed 45 inches to prevent anyone from climbing over the fence, and pickets must be spaced less than 4 inches apart to prevent children from squeezing through.\*

To ensure that our fence lasts as long as your pool, our advanced manufacturing and coating processes employ only the highest quality materials, and our exacting attention to detail shows in every aspect of construction. From post to finial, we rest our reputation on the maintenance-free durability and good looks of our fence.

With Vintage Square® Premium, you can enjoy your pool without worrying about your fence or uninvited guests!

*\* Always verify the local code requirements in your area before proceeding with installation of any pool enclosure fence.*

## Fully Welded Gates

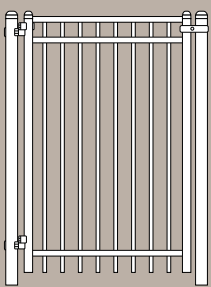
Vintage Square® Premium 'No-Sag' gates are fully welded at all contact points giving them great internal strength and rigidity, superior to gates in which pickets are screwed to rails.

Standard spring-loaded self-closing hinges and the optional latch feature the same powder coating as our posts, rails and pickets, making them durable, dependable and attractive.

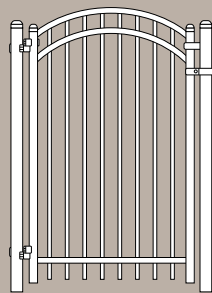
Gates are available in walk, double and cantilever slide styles. Custom estate gates can be manufactured to match your Vintage Square® Premium system.

Please consult your local Merchants Metals service center regarding availability and pricing of the Vintage Square® Premium collection.

### Single Gates



Basic Flat

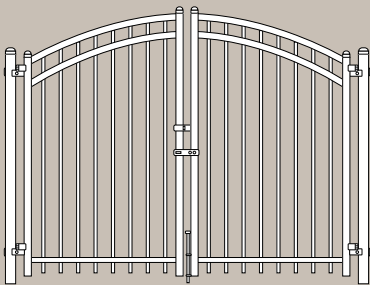


Simple Arch

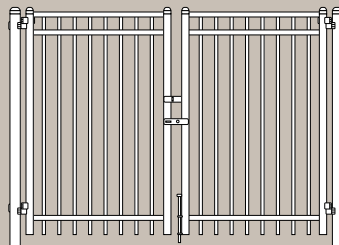


Monroe 3 Rail  
Double Arch Gate

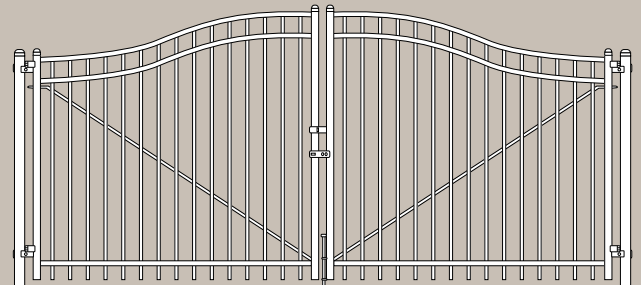
### Double Gates



Simple Arch

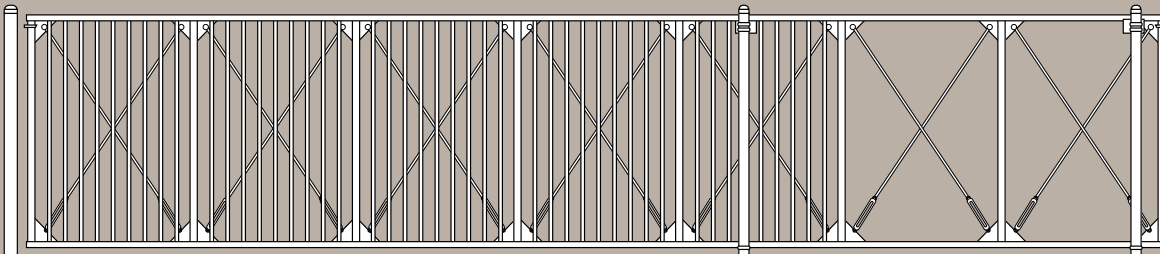


Basic Flat




Compound Arch for 10 ft Openings and Larger

### Secure-Trac® Cantilever Gate



Secure-Trac® internal roller cantilever slide gates are produced using the highest quality materials and workmanship. The fully enclosed rollers eliminate safety issues commonly associated with external rollers and the gates are available to match each style of Vintage Square® Premium fence.

## Specifications

Pickets	Residential	.625 in. x .625 in. x .050	Commercial	.75 in. x .75 in. x .050 in.
	Residential - Wide	.625 in. x 1 in. x .050 in.	Industrial	1 in. x 1 in. x .065
Rails	Residential	1 in. x 1.063 in. x 1 in.	Commercial	1.5 in. x 1 in. x 1.5 in.
	Residential - Wide	1 in. x 1.063 in. x 1 in.	Industrial	1.625 in. x 1.25 in. x 1.625 in.
Posts	Residential	2 in. x 2 in. x .060 wall	Commercial	2.5 in. x 2.5 in. x .075 wall
	Residential - Wide	2 in. x 2 in. x .060 wall	Industrial	2.5 in. x 2.5 in. x .075 wall
Gate Posts	Residential	2 in. x 2 in. x .125 wall	Commercial	4 in. x 4 in. x .125 wall
	Residential - Wide	2 in. x 2 in. x .125 wall	Industrial	4 in. x 4 in. x .125 wall
Spacing Between Pickets	Residential	3.75 in.	Commercial	3.562 in.
	Residential - Wide	4 in.	Industrial	4 in.
Available Heights	Residential	36 in., 42 in., 48 in., 54 in., 60 in., 72 in.	Commercial	36 in., 42 in., 48 in., 54 in., 60 in., 72 in., 84 in., 96 in.
	Residential - Wide	36 in., 42 in., 48 in., 54 in., 60 in., 72 in.	Industrial	36 in., 42 in., 48 in., 54 in., 60 in., 72 in., 84 in., 96 in.
Panel Heights	2 Rail	36 in., 42 in., 48 in.	4 Rail	72 in., 84 in., 96 in.
	3 Rail	36 in., 42 in., 48 in., 54 in., 60 in., 72 in.		
Available Colors	Black, White & Bronze 			

## Powder Coating Finish

### The Strength of Powdura™

The factory-applied TGIC polyester powder coating provides a beautiful maintenance-free finish with superior coverage of all surfaces, including edges. This coating meets and exceeds AAMA 2604 specifications and is far more durable, fade resistant and scratch resistant than comparable painted finishes.

## Accessories & Hardware

### Accessories

These beautiful and durable ornamental accessories can be used to add architectural interest to your residential, industrial or commercial property.



Standard Flat Post Cap



Ball Top Post Cap



Adjustable Swivel Bracket  
Available in horizontal or vertical swivels



Wall Mount Bracket



## Additional Fence Solutions

Merchants Metals is one of the largest manufacturers and distributors of fence systems in the nation. Our complete line of fencing solutions for residential, commercial and industrial applications includes:

- Hot-Dipped Galvanized Chain Link
- Color Coated Chain Link
- Steel Ornamental in both Component and Fully-Welded Systems
- Aluminum Ornamental Systems
- Wood Fence
- PVC Fence
- Temporary Fence
- Aluminum Track Gates
- Access Control Products
- Guardrail
- Pre-hung Security Gates
- Welded Wire

All Merchants Metals products are available through professional fence contractors nationwide.

To find out more about Merchants Metals and the fencing solutions we offer, please call 866.888.5611 or visit [www.merchantsmetals.com](http://www.merchantsmetals.com).



AIA Continuing Education



### ORNAMENTAL



### PVC



### CHAIN LINK



### WOOD



### GATES



**Merchants Metals®**  
*the first name in fence solutions*

866.888.5611

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